



## Sunroof Only Installation

### Application to be preformed by a professional installer

The installation of the sunroof graphic is not very challenging. When you take it somewhere for installation you should expect to pay in the range of \$35-\$50 depending on your location.

**\* THIS IS A DRY APPLICATION ONLY – DO NOT APPLY IT WET\***

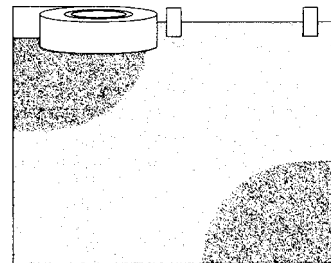
*The use of any liquid will prevent the adhesive from properly adhering to the surface*

Do the installation in the shade or inside. Make sure neither glass or material is hot, it should be cool to the touch. This will keep the material from stretching during installation. Ambient air temperature should be between 60 and 90 degrees, Fahrenheit.

- 1) Clean the sunroof with water and a mild-abrasive cleaner specifically designed for glass, such as Soft Scrub. Do a final cleaning with alcohol to remove any residue. Make sure there is no dust or streaks on the glass.
- 2) Using masking tape, position the perforated pieces on the glass; there should be one for each section, trimmed to closely match the shape of the glass. Make sure all images and or lines on both pieces are aligned.

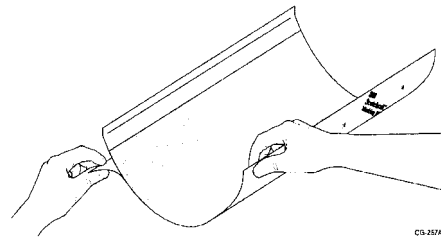
You will be using the following top hinge method to apply the sunroof graphics.

- 4) Apply a strip of masking tape 1 1/2 to 2 inches wide across the top edge of the graphic, with half of the tape on the graphic and half on the roof.

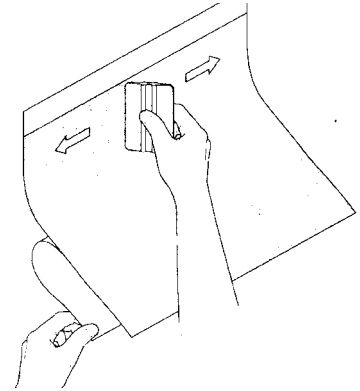


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5) Raise the graphic up over the top hinge and peel the liner back half way and fold it against itself. Bring the graphic back into position, keeping tension on it to prevent it from resting on the glass.



6) Begin squeegeeing at the top center. Squeegee the graphic beginning at the center of the tape hinge working outward to the edge. Use **firm** pressure on the applicator with overlapping strokes. Avoid trapping air. **Piercing the surface of the window film to release trapped air will promote failure.**



- 7) Hold the graphic away from the surface and gradually remove the liner while continuing to squeegee to the end. Check alignment to edge of glass as you go.
- 8) Remove the tape hinge and squeegee the top edge. Re-squeegee all edges using firm pressure.
- 9) Apply 3M Edge Tape around outside edges of perforated vinyl. Tape is 1/2 inch wide; apply 1/4 inch on vinyl and 1/4 on the sunroof by peeling back the liner as needed and using your thumb or finger apply pressure as you follow around the edges. A few inches from the curves begin to stretch the tape a little and follow the curve by applying pressure as you push the tape around. On the square corners, just cut the tape of square and begin the other direction by overlapping the tape. **As a final step, apply additional pressure with the supplied squeegee.**

**The application of edge tape** is one of the most important factors in **Preventing Premature Graphic Failure** due to edge lifting.

***VISUAL PERFORMANCE***